

GUIDE RECIPE FOR SIZING

100/ 1 yarn Cotton 100 %

- 450 Liters H₂O
- 40-60 Kgs **GB**size ECO/CO conc

(plus any natural starch to adjust viscosity or Emsize cms 60)

- 20 -40 Kgs **GB**size PP Conc
- 2-3 Kgs **GB**wax P

- Total Volume : 600 Liters
- Concentration : 14 – 16 %
- Viscosity : 23 Sec.
- Speed : 30 m / min.
- Stretch power : 1.2 N / m
- Type(fabric No.) : 5839
- Yarns No. : 5800
- Temperature : 90 degree

GUIDE RECIPE FOR SIZING

12/ 1 yarn Cotton 100 %

- 450 Liters H₂O
- 20-30 Kgs **GB**size ECO/CO conc

(plus any natural starch to adjust viscosity or Emsize E5/CMS 60)

- 20 Kgs **GB**size PP Conc
- 2-3 Kgs **GB**wax P

- Total Volume : 600 Liters
- Concentration : 12 %
- Viscosity : 20 Sec.
- Speed : 30 m / min.
- Temperature : 90 degree



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We formulate
German Basic Chemical Products



GUIDE RECIPE FOR SIZING

100 %PES

- 450 Liters H₂O
- 40-60 Kgs GBsize CO conc
- 10-20 Kgs GBsize PP Conc
- 2-3 Kgs GBwax P

- Total Volume : 600 Liters
- Concentration : 12 %
- Viscosity : 20 Sec.
- Speed : 30 m / min.

- Temperature : 90 degree



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